

75th

ANNIVERSARY

1854-1929

The I-XL

FURNITURE
COMPANY
GOSHEN
INDIANA





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COLORFUL I·XL

KITCHEN CABINETS

UTILITY CABINETS

BASES

KITCHEN TABLES

PORCELAIN
BREAKFAST SETS

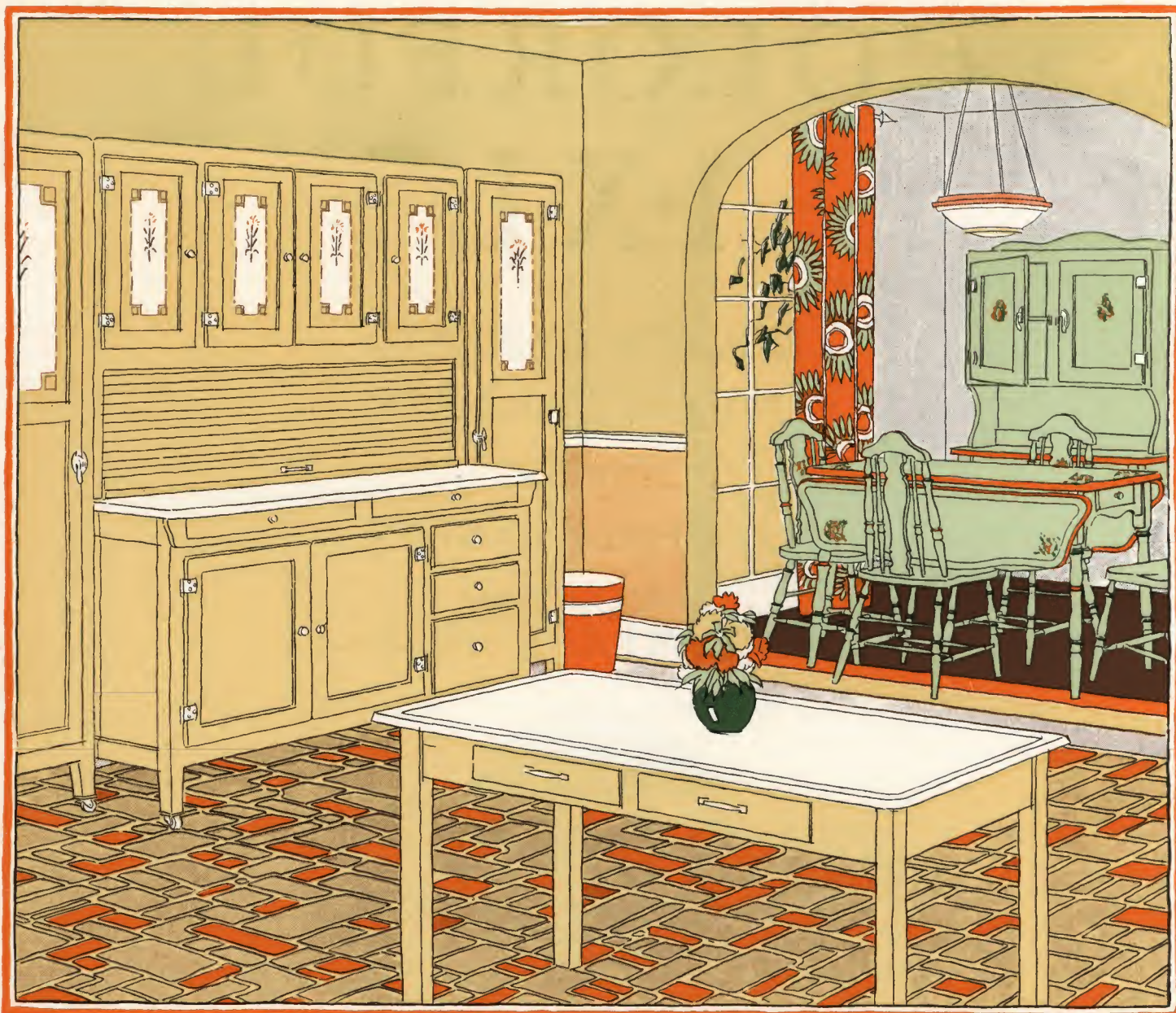


THE I-XL FURNITURE COMPANY

Established 1854

GOSHEN, INDIANA

New York office with line on display, Space 516, Fifth Floor
of the New York Furniture Exchange, 32nd Street
and Lexington Ave. Telephone Caledonia 0643.
Mr. Harold Silverman in charge.



Sounding the I-XL Keynote for 1929

THE above grouping typifies the I-XL line of kitchen furniture, as it now stands, ready to glorify the kitchens of America. Color, the dominating influence in our national life, reaches the zenith of variety and beauty in the I-XL line. The line, in completeness, balance, modernity, quality of construction and reasonableness of price, is a fitting climax to 75 years of effort.

Dedication

*I*N 1854, in a little wood-working plant in the village of Goshen was laid the foundation of our business. This was long before the existence of the adding machine, the typewriter, electric lights, gasoline engines, trolley cars and cash registers; the talking machine, the automobile, the motion picture and the radio were not even dreamed of.

But as human ingenuity progressed, the little shop kept pace, growing steadily and surely. Here was born the full sliding top kitchen cabinet, one of the greatest factors in the emancipation of womankind. To George Mutschler, Sr., our former president and manager, belongs the credit of having originated many of the features of the modern cabinet, notably the full sliding top.

And today, after three-quarters of a century, it is with pardonable pride that we present an institution that is outstanding in the industry, and a line of kitchen furniture that is at once the most complete and the most modern being offered the trade.

The year, 1929, marks not only our 75th anniversary but also, very fittingly, the inauguration of a large additional unit to our plant, making possible vastly increased facilities for service.

But above and beyond these achievements shines the glory of the priceless friendships gained through three generations of co-operation. To our patron friends, old and new, we send greetings and a large measure of gratitude and appreciation. After all, it is you who have made our success possible—and it is to you that this, the finest exhibit of our line, is dedicated.

THE I-XL FURNITURE COMPANY



Decorated
Blue

No. 255

Three Sizes of Tops

No. 250—36 in. x 25 in.
No. 255—40 in. x 25 in.
No. 260—48 in. x 27 in.

To keep pace with the increasing demand for Colorful Breakfast Decorated Tables with Porcelain Tops, I-XL is now providing an unexcelled assortment of original color combinations, attractively decorated with neat, genuine Porcelain Stencil Designs. We strongly recommend this new and improved method over the former with the very thin metallic transfers. Colored "VITREO" porcelain tops and leaves are used exclusively, because we believe them to be of the highest quality obtainable.

Decorated
Yellow

No. 295



Two Sizes of Tops

No. 290—36 in x 47 in.
No. 295—40 in. x 47 in.
With Leaves Extended

No. 300 Chair

THE drop leaves are porcelain, being made of the same materials as the center section, and with colors and decorations to match. Legs are spread slightly both ways on these two numbers and allow sufficient room for chairs at the ends. Chairs may also be placed under the lowered drop leaves. Decorations and colors on the chairs match the tables. Flanges on top and leaves are Turquoise Blue—corner decorations are Red and Blue. Shipped crated with legs detached K. D. flat.

Decorated Yellow No. 255

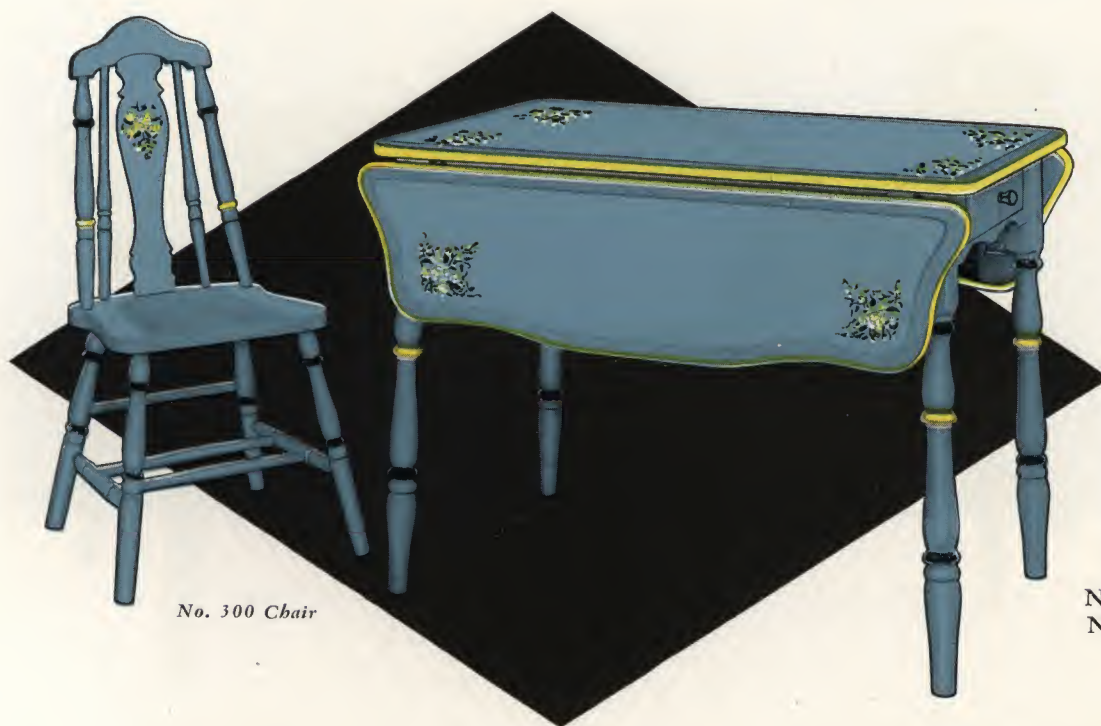


Three Sizes of Tops

- No. 250—36 in. x 25 in.
- No. 255—40 in. x 25 in.
- No. 260—48 in. x 27 in.

FOR those who prefer the colored decorated Breakfast Tables without leaves, we have made three sizes in the same color combinations as our drop-leaf tables. The complete range of colors will be found on pages 4 to 10 inclusive. We recommend that dealers stock several sizes in at least several colors. The No. 300 Chair may be used with all sizes, as turnings match, and may be purchased in any number, however are regularly packed either two or four to a carton.

Decorated Blue No. 295



No. 300 Chair

Two Sizes of Tops

- No. 290—36 in. x 47 in.
 - No. 295—40 in. x 47 in.
- With Leaves Extended

THESE porcelain tops and leaves are Light Blue—flanges are Yellow—corner decorations are Dark Royal Blue and Yellow. Tables are well crated, one to a package, with leaves carefully wrapped in card-board cartons for protection. Leaf hinges as well as supporting brackets have been fitted to facilitate assembling. Turned legs are made from heavy 2¼-inch squares, finishing nearly two inches at the large places. All No. 290 and No. 295 have drawer in one end only. The knob is glass.

75th

S E V E N T Y - F I F T H



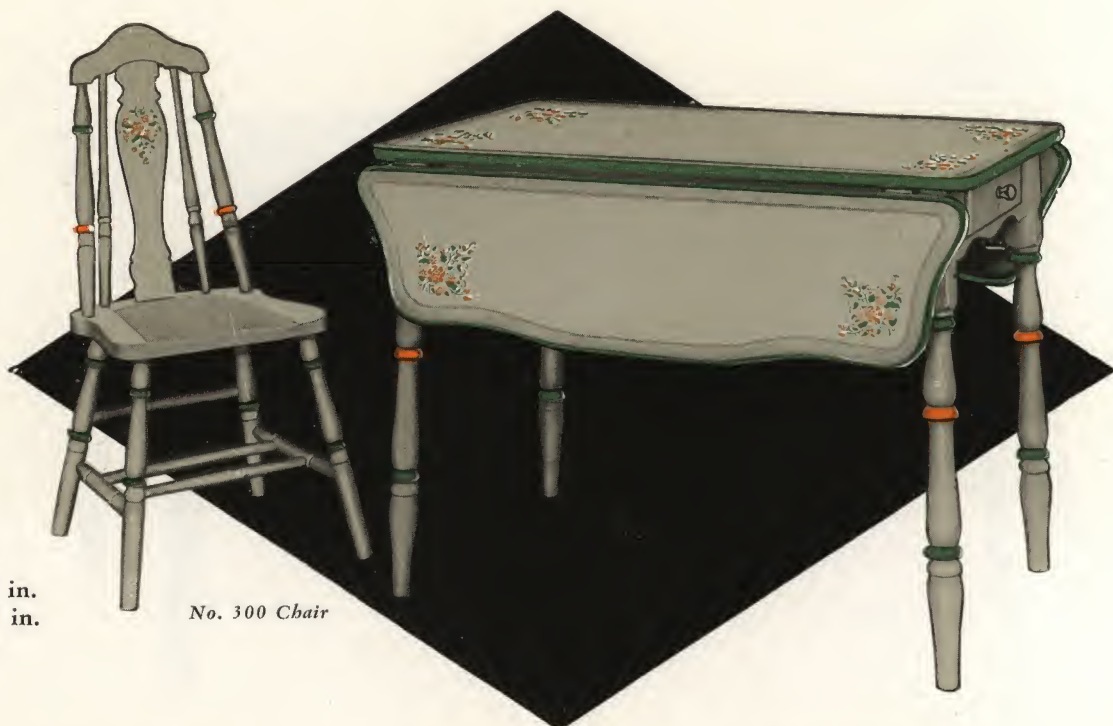
Decorated
Light Gray
No. 255

Three Sizes of Tops

- No. 250—36 in. x 25 in.
- No. 255—40 in. x 25 in.
- No. 260—48 in. x 27 in.

THE I-XL Light Gray is several shades lighter than the ordinary Gray Enamel or Gray porcelain tops. Combining our Light Gray with attractive Dark Green and Orange corner decorations and the Dark Green flanges on the porcelain tops, we have no doubt the most cheerful Gray porcelain top Breakfast Tables on the market. The colored decorations on the turned legs also add to the generally attractive appearance of this table as well as the one illustrated just below, with the genuine porcelain leaves.

Decorated
Light Gray
No. 295



No. 300 Chair

- Two Sizes of Tops*
- No. 290—36 in. x 47 in.
 - No. 295—40 in. x 47 in.
- With Leaves Extended*

THE center section as well as the leaves are genuine porcelain covered with flanges and decorations to match. Corner decorations are of genuine porcelain and should prove much more satisfactory than the old method of using the very thin metallic transfers. These designs are very neat and the color combinations are very attractive. We believe that I-XL offers a better selection of attractive colored Breakfast Tables with the genuine porcelain tops and decorations than any other line on the market. "VITREO" porcelain tops and leaves are used exclusively.



WE have completed our Breakfast Set with the addition of the No. 285 China-Server shown in the background. Or, for those who prefer the Serving Table without the upper section, we will gladly supply as No. 280. Stencil decorations on the two doors match similar decorations on the the chair-back panels. Porcelain top has decorations in the two front corners to match similar decorations at the corners of the various sections of the top and drop-leaves on the Breakfast Table.

Complete Breakfast Set, or any part, may be ordered in any one of six color combinations as follows: White with Dark Green flanges on the porcelain top and Dark Green and Orange corner decorations—Light Gray with Dark Green flanges on the porcelain top and Dark Green and Orange corner decorations—Ivory with Light Green flanges and Dark Green and Orange corner decorations—Light Green with Orange flanges and Dark Green and Orange corner decorations—Light Blue with Yellow flanges and Dark Blue and Yellow corner decorations—Yellow with Turquoise Blue flanges and Blue and Red corner decorations. Table legs and chairs are decorated to match.

You may also order in the plain White without decorations, also in plain colors, but with all white porcelain tops. More of these plain tables are illustrated and described on page 11.

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S E V E N T Y - F I F T H



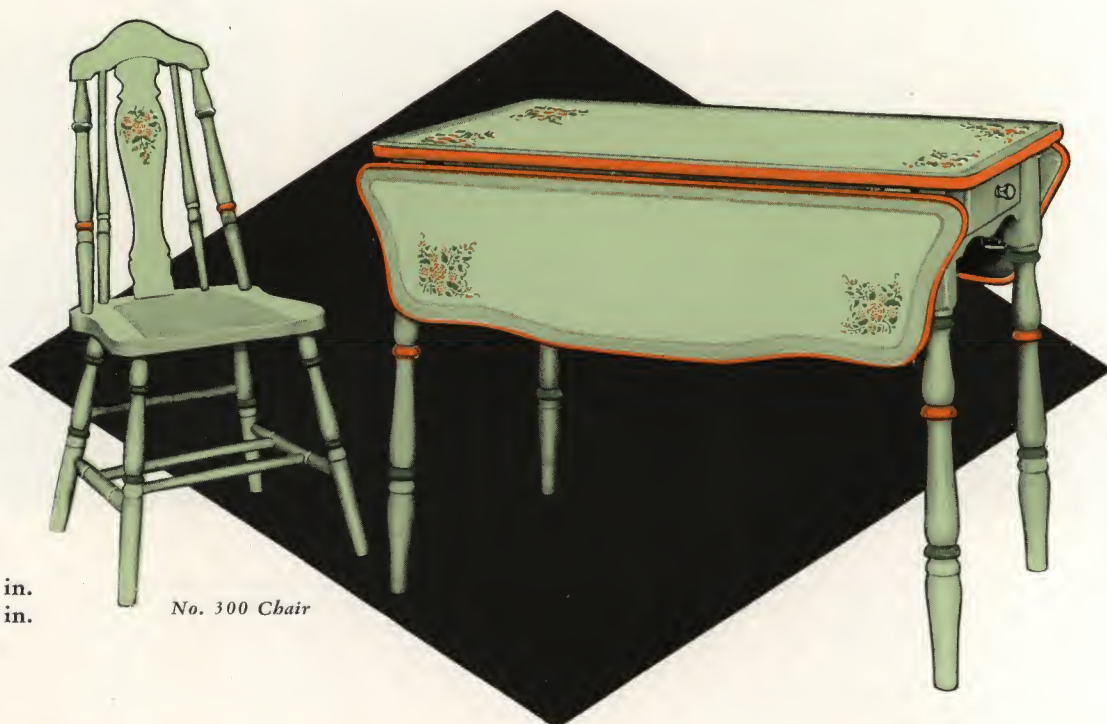
Decorated
Ivory
No. 255

Three Sizes of Tops

- No. 250—36 in. x 25 in.
- No. 255—40 in. x 25 in.
- No. 260—48 in. x 27 in.

FOR those who prefer the colored decorated Breakfast Tables without leaves, we have made three sizes in the same color combinations as our drop-leaf tables. The complete range of colors will be found on pages 4 to 10 inclusive. We recommend that dealers stock several sizes in at least several colors. The No. 300 Chair may be used with all sizes, as turnings match, and may be purchased in any number, however are regularly packed either two or four to a carton.

Decorated
Green
No. 295



Two Sizes of Tops

- No. 290—36 in. x 47 in.
- No. 295—40 in. x 47 in.

With Leaves Extended

No. 300 Chair

THESE porcelain tops and leaves are Light Green—flanges are Orange—corner decorations are Dark Green and Orange. Tables are well crated, one to a package, with leaves carefully wrapped in cardboard cartons for protection. Leaf hinges as well as supporting brackets have been fitted to facilitate assembling. Turned legs are made from heavy $2\frac{1}{4}$ -inch squares, finishing nearly two inches at the large places. One drawer with glass knob to each table in the No. 290 and 295.

Decorated Green No. 255

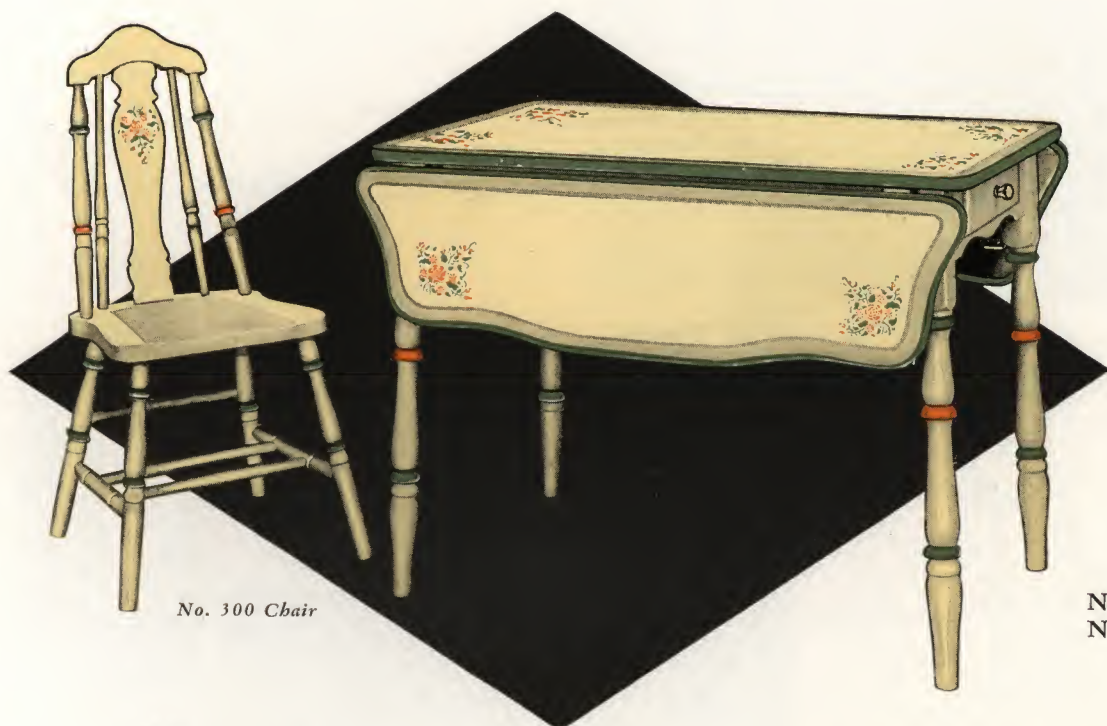


Three Sizes of Tops

- No. 250—36 in. x 25 in.
- No. 255—40 in. x 25 in.
- No. 260—48 in. x 27 in.

ONE of our three sizes will no doubt accommodate the average customer who prefers an attractively decorated Breakfast Table with genuine porcelain top, but without leaves. The same range of color combinations are supplied in these sizes as on the two sizes of drop-leaf Breakfast Tables. We strongly recommend dealers carrying a well-assorted stock of several sizes in at least three or four of our color combinations. Our No. 300 Chair will nicely match the turned legs of this table and may be purchased in any number, although regularly packed two or four to a carton.

Decorated Ivory No. 295



No. 300 Chair

Two Sizes of Tops

- No. 290—36 in. x 47 in.
 - No. 295—40 in. x 47 in.
- With Leaves Extended

PORCELAIN leaves and top are Ivory—flanges are Light Green—corner decorations are Dark Green and Orange. Decorations on the No. 300 Chair correspond with those on the table. We consider the decorated Ivory Breakfast Set very attractive and conservative. It seems to be nearly as popular with the general trade as our Decorated Light Green. "VITREO" tops and leaves are of the best quality, in fact, these are high-grade tables in every respect and well crated, one to a package, with leaves carefully wrapped in cardboard cartons for protection.



Decorated
White

No. 255

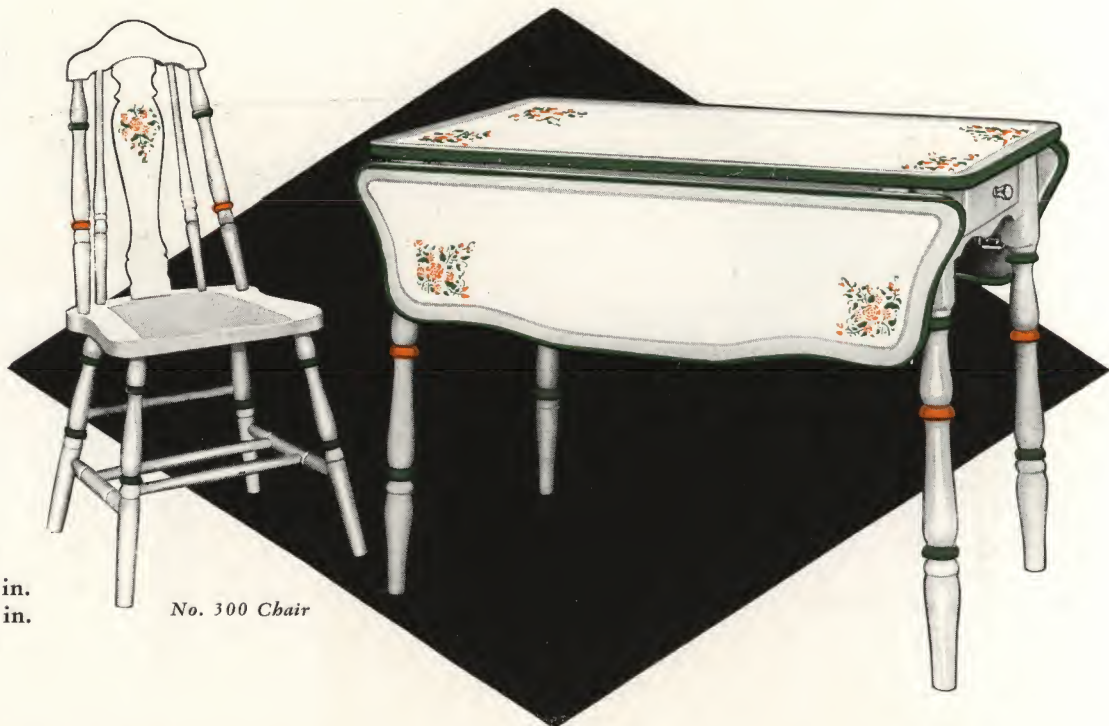
Three Sizes of Tops

- No. 250—36 in. x 25 in.
- No. 255—40 in. x 25 in.
- No. 260—48 in. x 27 in.

I-XL Decorated White Breakfast Tables are, we believe, a little more conservative than the average because of our substitution of the modest and more restful Dark Green on the porcelain top flanges instead of the rather gaudy blue. Then to give just the proper touch of life we have combined the Orange flowers with the Dark Green leaves and stems in our corner decorations. Stripes on the table legs correspond with the top colors.

Decorated
White

No. 295



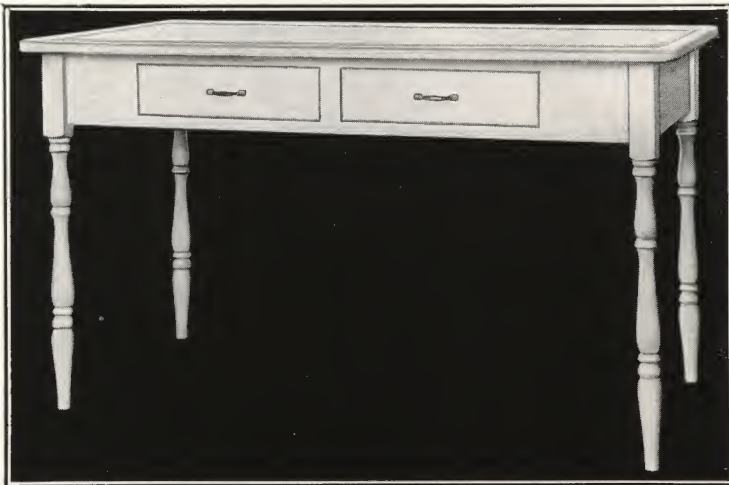
Two Sizes of Tops

- No. 290—36 in. x 47 in.
- No. 295—40 in. x 47 in.

With Leaves Extended

No. 300 Chair

WE have endeavored to select for our 1929 line of Colored Decorated Porcelain Top Breakfast Tables only the most harmonious and original color combinations, and are confident that the most critical buyer can easily make satisfactory choice from these attractive numbers. In our opinion there is no other line of similar Tables on the market which will quite compare with this. All decorations on the Porcelain Tops are of genuine Porcelain.



*Plain turned-leg
tables with ALL
WHITE, First-
Quality "Vitreo"
Porcelain Tops.
No decorations on
tops or legs.*



Tables on this page supplied only with ALL WHITE Porcelain Tops. Frame parts and legs, however, may be had in any of the following, plain "Satin" Enamel finishes: White, Light Gray, Light Green, Ivory, Light Blue, Yellow, Red.

| No. | Size Top | Size Drawers | Av. Wt. |
|-----|-----------------|---------------------|----------|
| 330 | 56 in. x 27 in. | Two, 4 in. x 16 in. | 100 lbs. |
| 345 | 48 in. x 27 in. | One, 4 in. x 20 in. | 85 lbs. |
| 325 | 42 in. x 27 in. | Two, 3 in. x 10 in. | 75 lbs. |

Turned legs are manufactured from 2 1/4-inch squares and finish approximately two inches at the larger places. Sizes are packed separately, two tables to a crate, well protected against ordinary rough handling in transit.

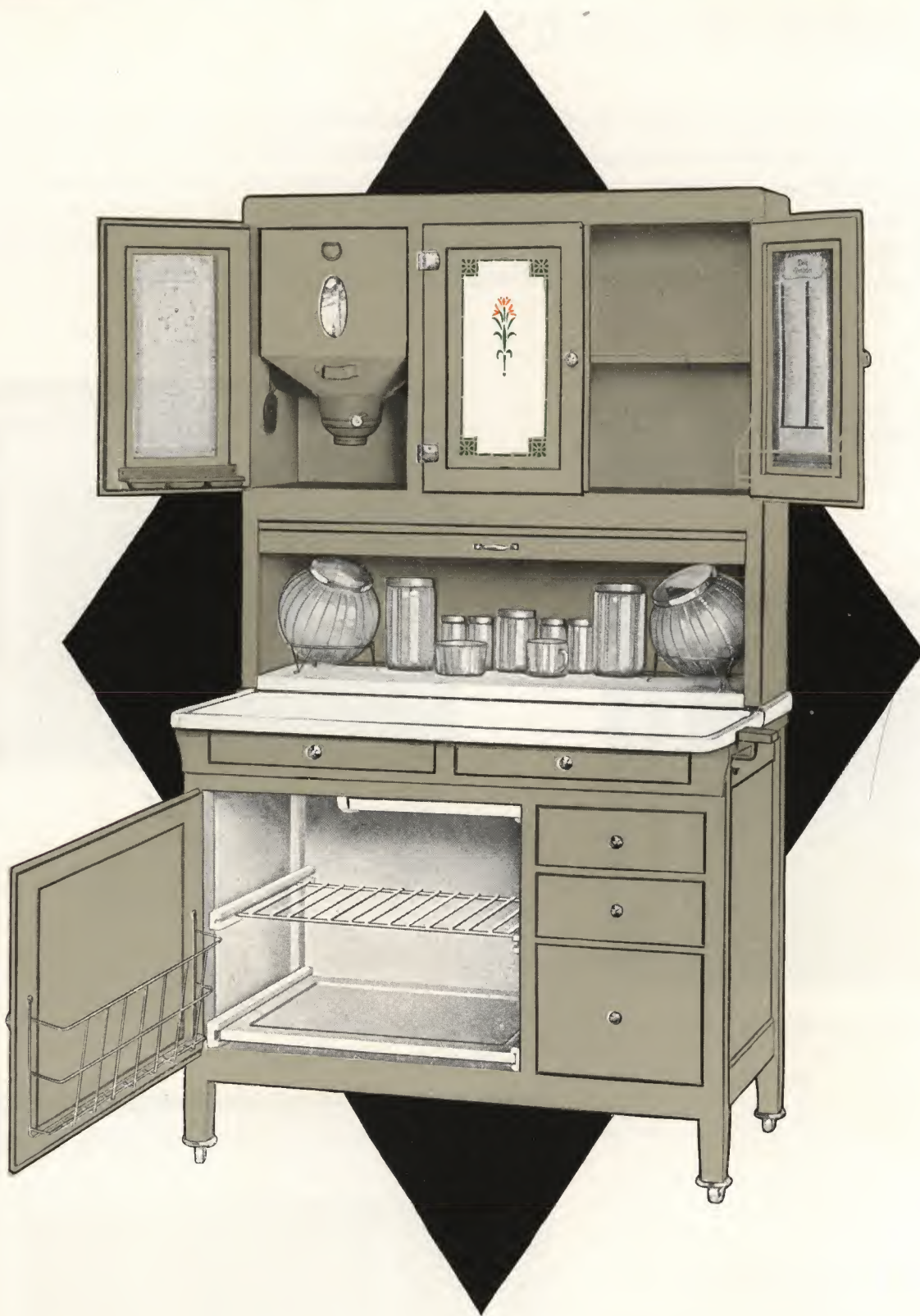
| No. | Size Top | Size Drawers | Av. Wt. |
|-----|-----------------|---------------------|---------|
| 305 | 24 in. x 20 in. | One, 3 in. x 10 in. | 40 lbs. |
| 310 | 27 in. x 22 in. | One, 3 in. x 10 in. | 50 lbs. |
| 315 | 30 in. x 25 in. | One, 4 in. x 16 in. | 55 lbs. |

While our No. 300 Chairs are packed two or four to a carton, any number may be ordered separately or with Tables. Packed set up and completely finished. Table legs turned to match chairs—detached for packing—equipped with metal glides.

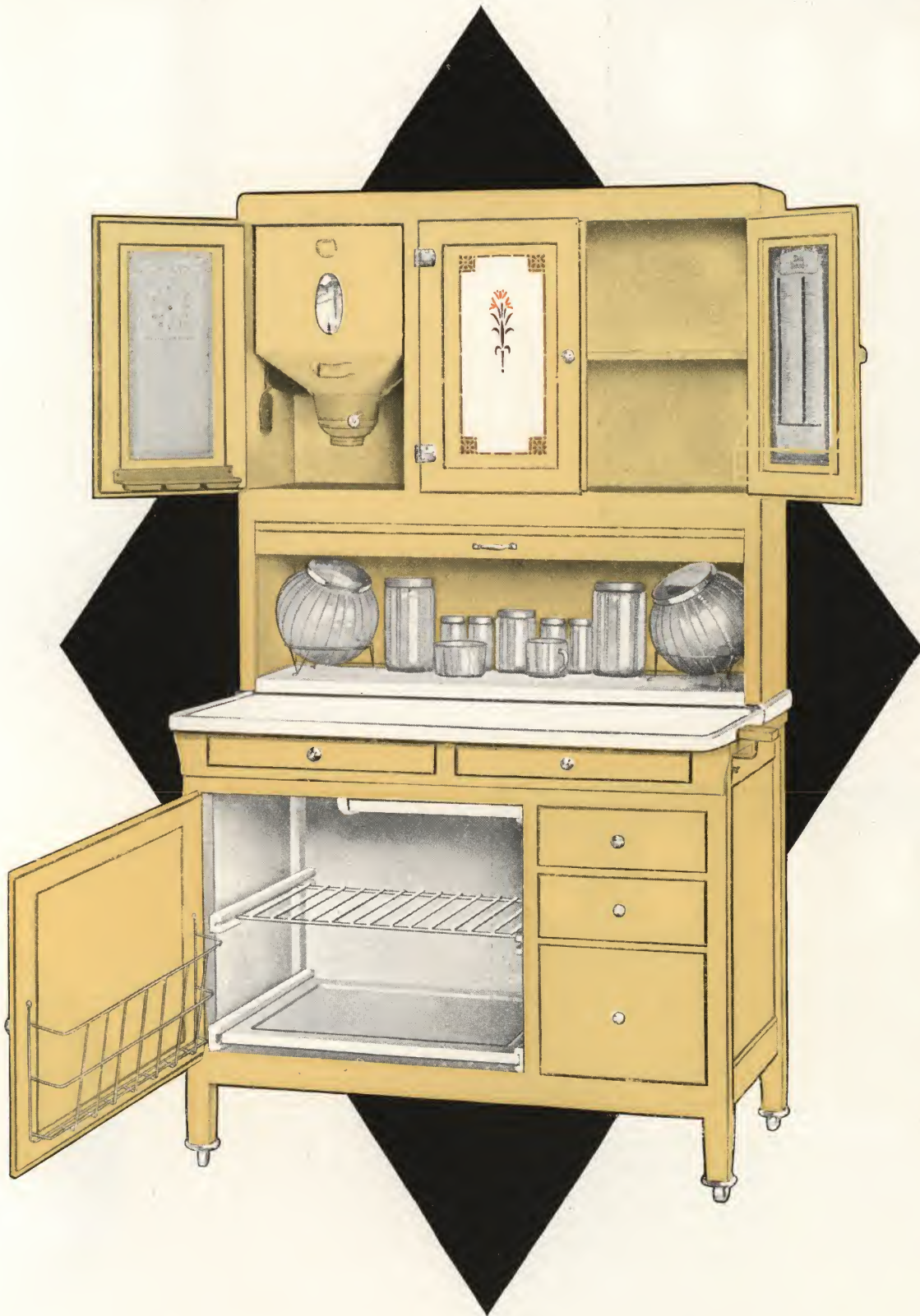
| No. | Size Top | Size Drawers | Av. Wt. |
|-----|-----------------|---------------------|---------|
| 320 | 36 in. x 20 in. | One, 4 in. x 16 in. | 50 lbs. |
| 335 | 36 in. x 25 in. | One, 4 in. x 16 in. | 55 lbs. |
| 340 | 40 in. x 25 in. | One, 4 in. x 16 in. | 60 lbs. |



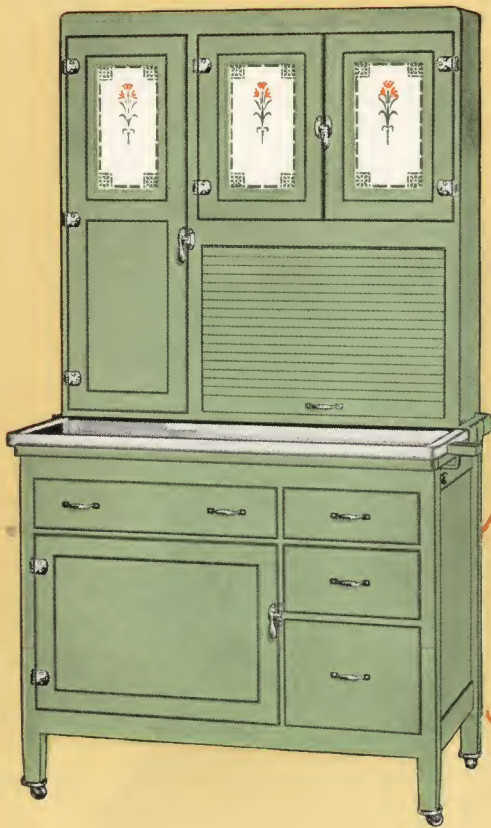
To avoid confusion in ordering and shipping, we have used different pattern numbers for the plain or undecorated drop-leaf Breakfast Tables, which are supplied in many colors, but only with All-White, First-Quality "Vitreo" Porcelain Tops. The two sizes are: No. 350, 36 in. x 47 in., with leaves extended, and No. 355, 40 in. x 47 in., with leaves extended. Chair is No. 300.



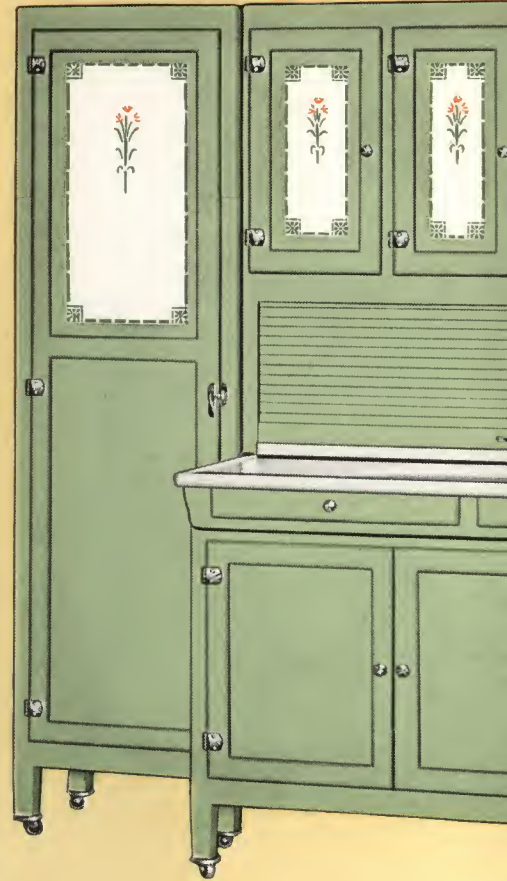
CABINET illustrated above is the popular No. 81E-91E in I-XL "Satin" Light Gray Enamel. Interiors of upper compartments are finished to match exteriors. Stencil decorations on all upper doors are as indicated on the one closed. Completely equipped as shown. For additional details as to dimensions, etc., refer to page 19. Same model in Ivory Enamel on opposite page, and in Light Green Enamel on page 17.



ALL I-XL Kitchen Cabinets in Ivory Enamel have stencil decorations on upper doors as pictured in the above No. 81E-91E. Upper compartments are finished inside same color as outside. This is one of our most popular Cabinets and includes a remarkably complete equipment of accessories and conveniences, with a maximum amount of storage space. Full Sliding Porcelain Top may be locked in extended position to form Breakfast Table to accommodate small families.



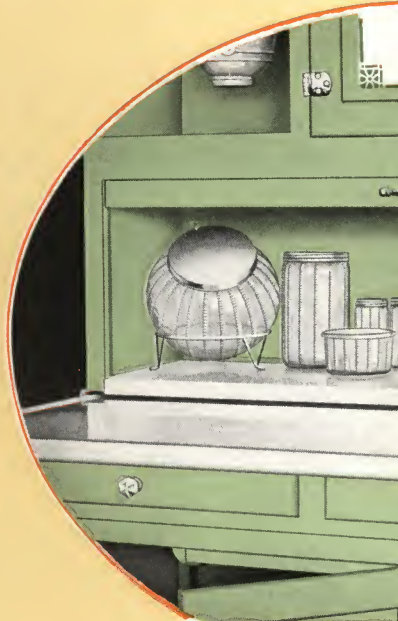
To the left is our cabinet No. 87E-97E in our regular "Satin" Light Green Enamel. Centers of upper door panels are white with dark green design. See page 20 for descriptive matter and illustration of this same model in White Enamel.



Broom Cabinet on the left is No. 610 with the right is No. 80E-90E illustration with decorated panels in green, and panel centers in white. See page 20 for descriptive matter, dimensions, etc., found on page 20.



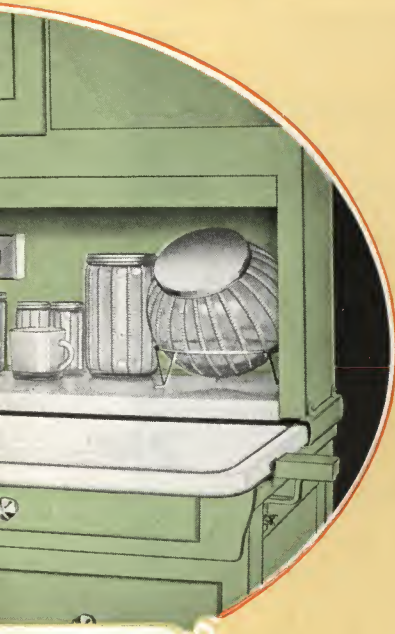
Illustration to the left is our 85E-95E in "Satin" Light Green Enamel with white panel centers on the upper doors, and dark green design. This 56" width cabinet is illustrated in White Enamel with descriptive matter on page 20.



The 11-piece set of brooms furnished regularly with No. 81E-91E, likewise, the lower shelf of the cabinets are regular on doors and drawers. Plain top guarantees electric connection between cabinet at

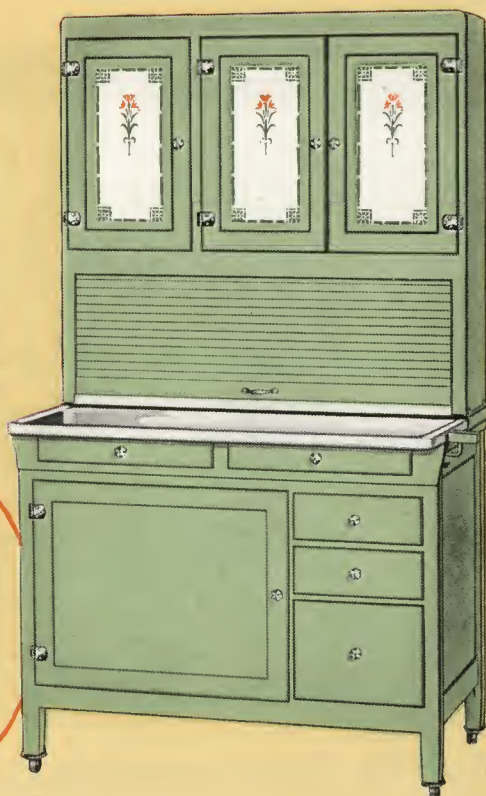


605. Utility Cabinet on The large Kitchen Cabinet, Light Green Enamel doors, design being dark green. Details as to construction enamel cuts may be 19 and 28.

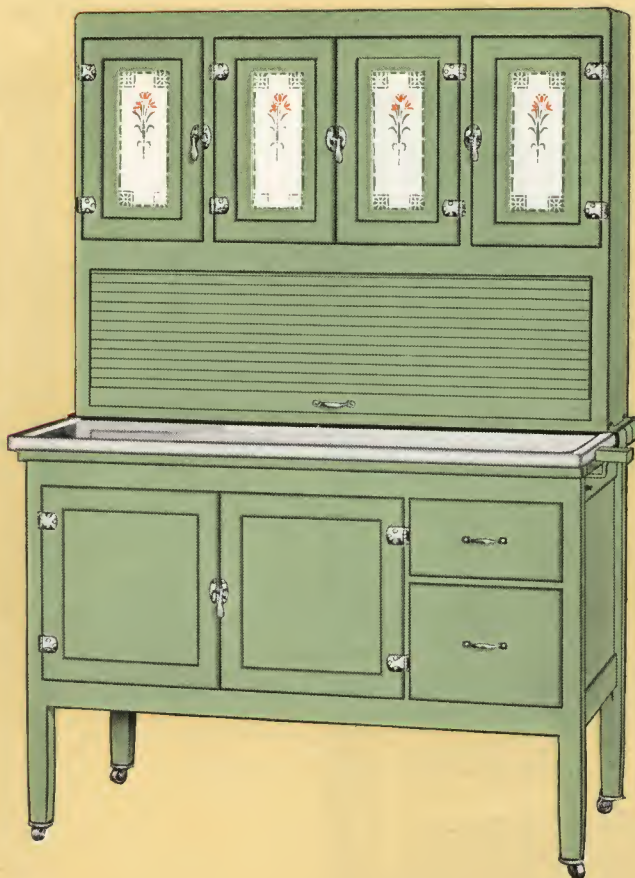


above illustrated is cabinets 80E-90E and porcelain covering for section. These two are decorated with glass knobs and a special slide for porcelain. The special can be had on any regular additional cost.

To the right is model 81E-91E in "Satin" Light Green Enamel. Centers of upper door panels are white with dark green design. Refer to pages 14 and 15 for descriptive matter and illustrations of the same pattern in Light Gray and Ivory Enamel.



Model 82E-92E is shown at the right in regular Light Green "Satin" Enamel. Upper door panels are decorated with white centers and green design. Descriptive matter and White Enamel illustration will be found on page 23.



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S E V E N T Y - F I F T H



No. 85E-95E

Fifty-six Inches Wide

OUR largest Cabinet — just the thing where kitchen space is available, for there is additional storage space in the upper section as well as in the base cupboard. A special metal pastry cooler is supplied with this Cabinet only. Note the two handy drawers under glassware compartment. Full sliding porcelain top has special track for easy operation. Sturdy I-XL construction may be well appreciated in these larger Cabinets. Finished in all of the popular enamel colors, or in Golden Oak as No. 85-95. Height, 71 inches. Crated weight, 350 lbs. Porcelain Top, 56 inches wide by 27 inches deep.

Please turn to page 16 where the above Cabinet is illustrated in colors in the Light Green Enamel.

No. 87E-97E

Forty Inches Wide

INTERIORS of top compartments are enameled to match exteriors, white in the White, green in the Green, etc. Oak have white enameled interiors. Majority of conveniences and special features are included in all models although somewhat restricted in the smaller sizes. Regular equipment includes drop-roll curtain, eight-piece set of glassware, large size lowering, enameled, metal sifter, flour-bin with glass covered, clear view opening. Detachable bracket and block for food-grinder, banded bread-board, metal bread and cake drawer with lid, metal bottom tray and metal pan-rack and shelf in base cupboard. Nickel-plated trimmings. Ant-proof casters, etc. Finished in various enamel colors, or in Golden Oak as No. 87-97. Height, 71 inches. Crated weight, 245 lbs. Porcelain Top, 40 inches wide by 25 inches deep.



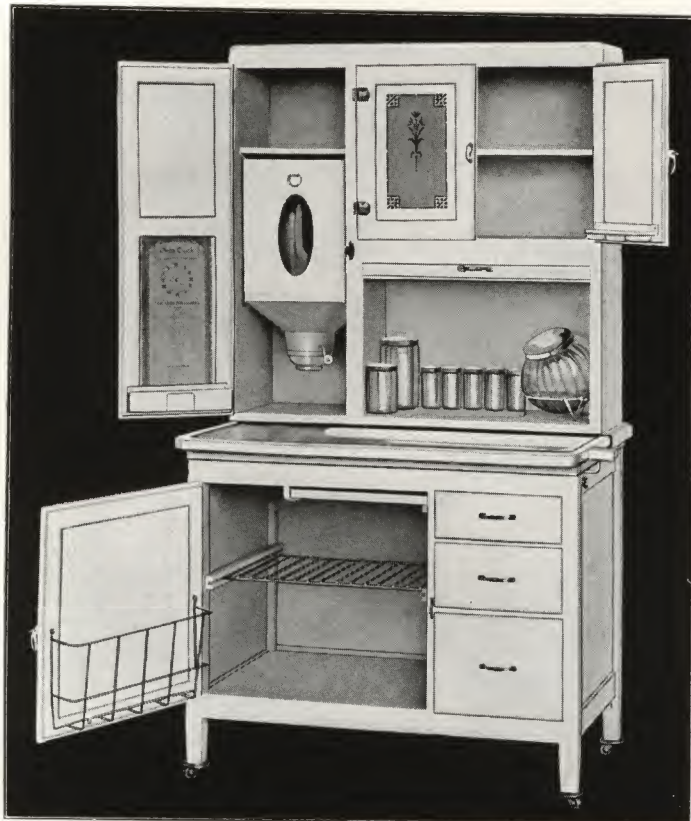
No. 86E-96E

Forty-eight Inches Wide

ONE of the most popular Cabinets we have ever made. We have perhaps shipped more of these 48-inch width Cabinets than any other factory has of the same size. The present pattern, of course, shows various changes to bring it up-to-date in the way of decorated wood panels in the upper doors, new-style hinges and glassware, removal of the bread-board from the top base rail to position just inside of the base cupboard and various details of construction, such as the present heavy, built-up framework under the three-ply base bottom, the addition of the special sliding track arrangement for easy operation of the porcelain top, etc. Our old customers will recognize this pattern as being very similar to the old numbers 86E-91E, 4E-12E, 51E-12E, etc. Finished in various enamel colors, or in Golden Oak as No. 86-96. Height, 71 inches. Crated weight, 300 lbs. Porcelain Top, 48 inches wide by 27 inches deep.



Various Cabinets are illustrated in the popular enamel colors on pages 14, 15, 16, 17 and 18.



No. 88E-98E

Forty Inches Wide

INTERIORS of top compartments are enameled to match exteriors, such as white in the White, ivory in the Ivory, etc. The Golden Oak Cabinets have white enameled interiors. Dust-proof lip construction on all doors and drawers. Edges of doors and drawer fronts are nicely rounded. Base has complete three-ply bottom with substantial built-up frame-work underneath. All panels in the doors, ends, case backs and bottoms, as well as drawer bottoms and in the dividing partitions of the bases are one-piece and three-ply. Regular equipment includes the various pieces illustrated, such as metal bread and cake drawer, metal pan-rack and sliding shelf and banded bread-board in the base cupboard, detachable bracket and block for food grinder, eight-piece set of glassware, coin and memorandum trays, oven clock card, tilting metal sifter flour-bin, ant-proof casters, etc. Same Cabinet in Golden Oak is No. 88-98. Height, 71 inches. Porcelain Top, 40 inches wide by 25 inches deep. Crated weight, 240 lbs.

75th

S E V E N T Y - F I F T H



No. 89E-99E

Thirty-six Inches Wide

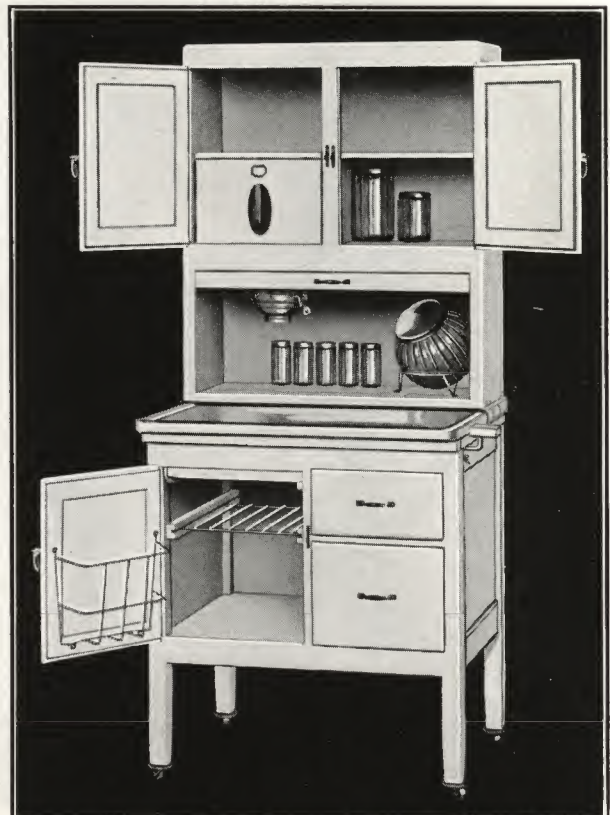
INTERIOR of top compartments enameled to match exteriors, white in the White and gray in the Gray Enamel Cabinets. Drop roll curtain. Glass jar equipment consisting of round sugar-bowl in metal rack with scoop, one coffee, one tea and five spice jars. Medium sized lowering flour-bin with two full-width shelves above. Full sliding porcelain top operates on special track. Bracket and block for food grinder. Banded bread-board. Metal bread and cake drawer with sliding lid. Base cupboard equipped with metal shelf and metal pan-rack. Base has three-ply bottom with built-up frame-work underneath. Ant-proof casters. Dust-proof lip construction on doors and drawers. This Cabinet is not supplied in Oak, but is furnished in all of the popular enamel colors. Height, 71 inches. Porcelain Top, 36 inches wide by 25 inches deep. Crated weight, 230 lbs.

Do not overlook our very fine line of Breakfast Tables in the six different color combinations of decorated porcelain tops and porcelain leaves which we are showing in colors on pages 4 to 10 inclusive.

No. 84E-94E

Thirty Inches Wide

WE consider this about the ideal small size Kitchen Cabinet for use in apartments or homes with small kitchens. We have been able, in this size, to include a great many of the conveniences that are usually found only in the larger Cabinets. The upper door panels are decorated on the outside. Drop-roll curtain is full-width and does not interfere with the handy flour-bin which may be easily removed for cleaning or tilted forward for filling. There is a large amount of storage space in the upper section as well as the base. Deep drawer in the base is provided with lid and is all metal for bread and cake. Other drawer is all wood and intended for cutlery or linens. The full eight-piece set of glassware is regularly supplied, likewise banded bread-board, pan-rack, metal shelf, ant-proof casters, nickel-plated trimmings, bracket and block for food-grinder, etc. This Cabinet also has the full sliding porcelain top equipped with special track arrangement to insure easy operation and with little tilting or up and down motion. Finished in any of the popular enamel colors, but not in Golden Oak. Height, 67½ inches. Crated weight, 180 lbs. Porcelain Top, 30 inches wide by 25 inches deep.



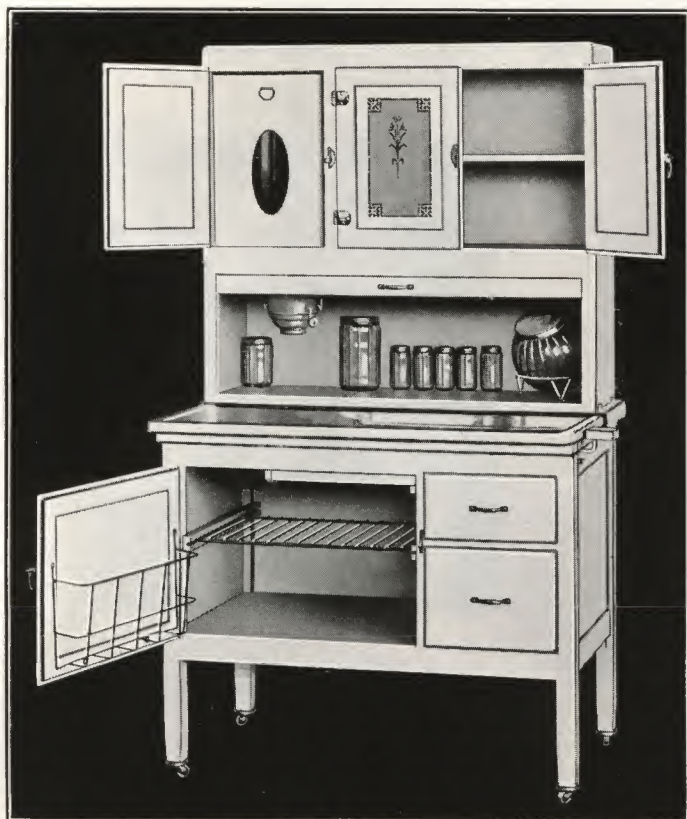
No. 82E-92E

Forty-eight Inches Wide

A VERY fine Cabinet with many of the conveniences of the more expensive numbers. This model, as well as the two smaller sizes illustrated just below, has proven very popular with the trade for this series meets certain price requirements but still includes the sturdy I-XL construction, high-grade finish, attractive upper door decorations, etc. The regular equipment includes all items shown in the illustrations and has not excluded such features as the lipped doors and drawer fronts with the nicely rounded edges, ant-proof casters, three-ply laminated, one-piece panel backs, bottoms, drawer bottoms, etc. Finished in any of the popular enamel colors, also in Golden Oak as No. 82-92. Height, 67½ inches. Crated weight, 260 lbs. Porcelain Top, 48 inches wide by 25 inches deep.



Broom and Dish Cabinets of the same height, 67½ inches, are described and illustrated on page 29. Although door decorations do not exactly match, these utilities may well be used with the two kitchen cabinets on this page.

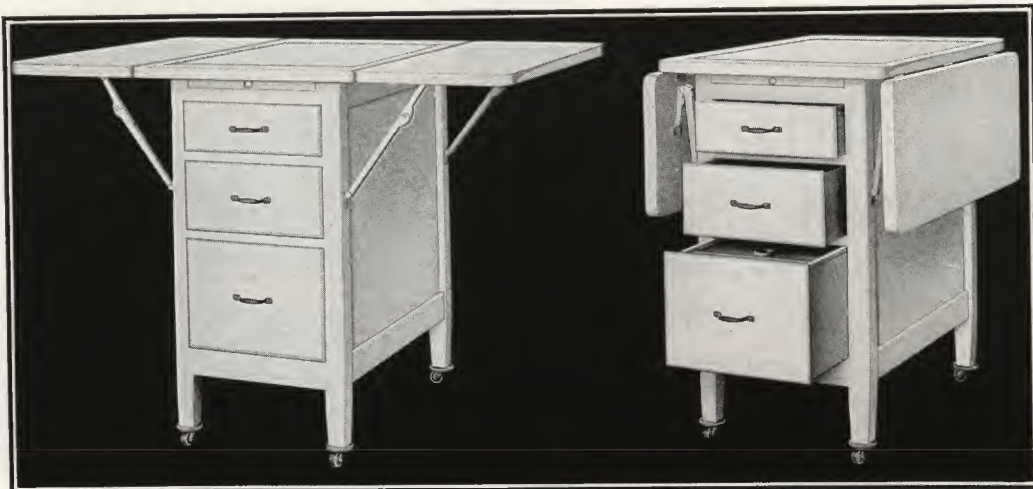


No. 83E-93E

Forty Inches Wide

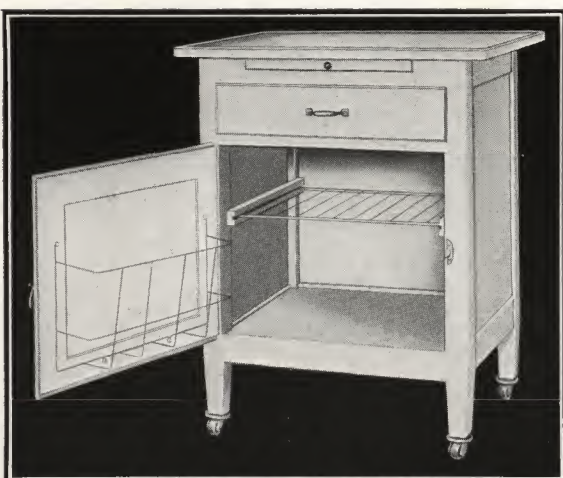
THE interiors of the top compartments of all I-XL Kitchen Cabinets are enameled to match the exteriors, such as white inside the White, light blue inside the Light Blue, but with white inside the Golden Oak. Some of the special features of this 40-inch width Cabinet include the full width, drop, roll curtain with quite large size tilting metal sifter flour-bin which has glass covered, clear-view opening. The upper wood door panels are attractively decorated to harmonize in the various enamel colors. Glassware set consists of eight pieces. Deep drawer is metal with sliding lid for bread or cake. Base cupboard is equipped with sliding metal shelf and pan-rack, also banded bread-board. The strong metal bracket and block for food-grinder may be quickly attached or detached. Very neat nickel-plated hinges and other hardware are provided, also ant-proof casters. All doors and drawers are of lip construction with nicely rounded edges. Panels in the doors, backs, case bottoms and drawer bottoms are of one-piece, three-ply laminated construction. Finished in any of the popular enamel colors, or in Golden Oak as pattern No. 83-93. Height, 67½ inches. Crated weight, 220 lbs. Porcelain Top, 40 inches wide by 25 inches deep.

THE I-XL line of Cabinet Bases for 1929 consists of an even dozen patterns shown on this page and the three following pages. We have endeavored to somewhat restrict the number but still quite thoroughly cover requirements of the average dealer, whether for small or large kitchens. Dealers have found these numbers to be very good sellers and we recommend that proper assortment be carried on the sales floor at all times. Only the all white porcelain tops are supplied on these bases, however, the frame parts may be had in any of the popular enamel colors, White, Light Gray, Light Green, Ivory, Light Blue, Yellow or Red. Backs are finished the same as fronts and ends so that bases may be placed either in the center of the kitchen or against the wall.



No. 72-TE

Finished in any of the popular enamel colors with the wood drop-leaves to match. Porcelain Top is all white and measures 20 inches wide by 24 inches deep. Drop-leaves are five-ply wood, each 12 inches by 24 inches. The two small upper drawers are wood and the deep drawer is metal with sliding lid. Back is finished the same as the fronts and ends. Legs are tapered at the bottom. Ant-proof casters. Nickered trimmings. Height, 32 inches. Crated weight, 85 lbs.



No. 64-TE

Finished in all of the popular enamel colors. Equipment included as illustrated. Back finished same as front and ends. All legs tapered at the bottom. Ant-proof casters. Nickered trimmings. Porcelain Top, 27 inches by 22 inches. Height, 32 inches. Crated weight, 75 lbs.



No. 76-TE

Finished in "Satin" White, Light Gray, Light Green, Ivory, Light Blue, Yellow or Red Enamel with the back finished same as front and ends. Sliding metal shelf in cupboard compartment. Nickel-plated trimmings. Hardened steel glides on legs. Porcelain Top, 20 inches by 16 inches. Height, 31 inches. Crated weight, 60 lbs.

CAREFUL attention is given to all details of construction. All bases have solid, full length posts, with the top of the porcelain top 32 inches from the floor with casters installed, excepting on models 75-TE and 76-TE which do not have casters and which are only 31 inches. Panels in the doors, ends, backs, bottoms and drawer bottoms are one-piece, three-ply laminated construction. There is a framed-in panel between the drawers and cupboard compartment. All posts are tapered at the bottom and all backs are finished. Handles and catches are nickel-plated. Casters have ant-proof cups. Lip drawer fronts and doors have nicely rounded edges. We use only strictly first-quality, all white "VITREO" porcelain tops with curled-under flanges.



No. 73-TE

A combination drop-leaf table and base which continues quite popular with the trade. The top and leaves are five-ply wood. When down, same measures 18½ inches wide by 30 inches deep; when raised, 42 inches wide by 30 inches deep. The two small drawers are wood and intended for cutlery and linen. Deep drawer is metal with sliding lid and may be used for bread, cake or flour. Nickel-plated pulls. Ant-proof casters. Height, 32 inches. Crated weight, 95 lbs.



No. 70-TE

Finished in "Satin" Enamel in any of the popular colors. Back finished same as front and ends. Deep drawer is metal with sliding lid. Other two drawers are wood and for cutlery or linen. Banded bread-board. Nickel-plated drawer pulls. Ant-proof casters. Porcelain Top, 20 inches wide by 24 inches deep. Height, 32 inches. Crated weight, 70 lbs.



No. 78-TE

Finished in all popular enamel colors with back finished the same as front and ends. Cupboard door is hinged on the lower side and supplied with drop shelf support and glass knob catch. Deep drawer is metal with sliding lid. Banded bread-board. Nickel-plated drawer pulls. Ant-proof casters. Porcelain Top, 27 inches wide by 22 inches deep. Height, 32 inches. Crated weight, 75 lbs.

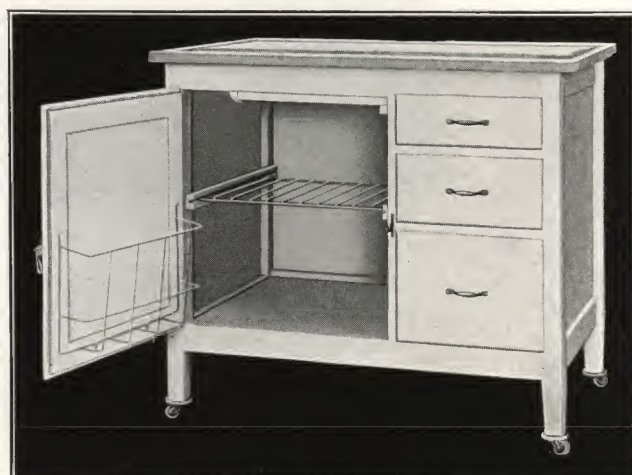


No. 75-TE

Finished in "Satin" White, Light Gray, Light Green, Ivory, Light Blue, Yellow or Red Enamel. Back finished same as front and ends. Two deep drawers are metal with sliding lids. Banded bread-board. Nickel-plated drawer pulls. Hardened steel glides on legs. All white Porcelain Top, 40 inches by 25 inches. Height, 31 inches. Crated weight, 130 lbs.

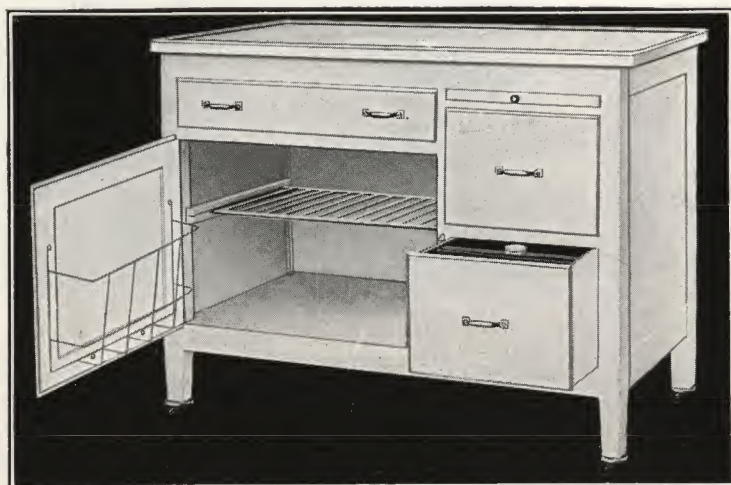
No. 99-TE

Finished in "Satin" White, Light Gray, Light Green, Ivory, Light Blue, Yellow or Red Enamel. Back finished same as front and ends. Deep all-metal drawer has sliding lid. Base cupboard equipped with metal sliding shelf and pan-rack and banded bread-board. Nickel-plated drawer pulls. Ant-proof casters. All white Porcelain Top, 36 inches by 25 inches. Height, 32 inches. Crated weight, 135 lbs.



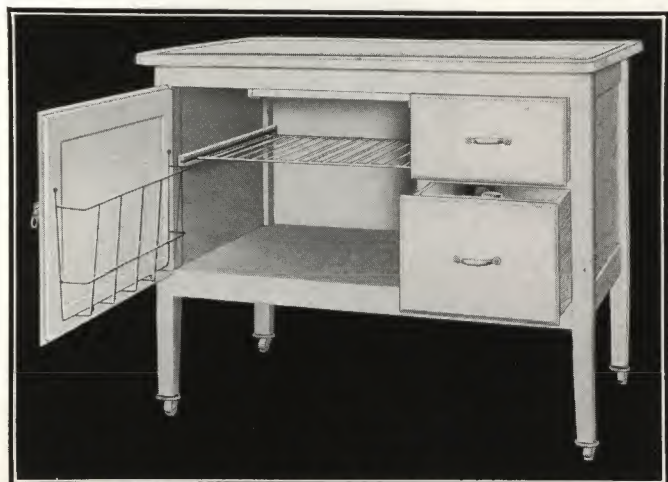
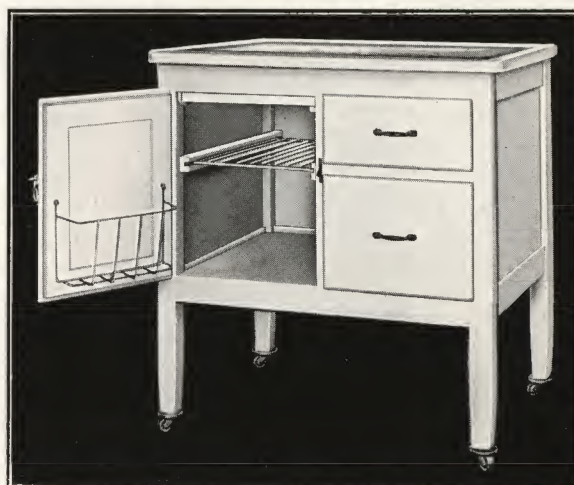
No. 31-TE

Finished in "Satin" White, Light Gray, Light Green, Ivory, Light Blue, Yellow or Red Enamel. Back finished same as front and ends. Divided cutlery drawer over base cupboard. Two deep metal drawers with sliding lids. Banded bread-board. Base cupboard equipped with sliding metal shelf and pan-rack. Nickel-plated trimmings. Ant-proof casters. All white Porcelain Top, 42 inches by 27 inches. Height, 32 inches. Crated weight, 140 lbs.



No. 94-TE

Finished in "Satin" White, Light Gray, Light Green, Ivory, Light Blue, Yellow or Red Enamel. Back finished same as front and ends. Deep drawer all-metal with sliding lid. Base cupboard is equipped with metal sliding shelf and pan-rack. Banded bread-board. Nickel-plated trimmings. Ant-proof casters. All white Porcelain Top, 30 inches by 25 inches. Height, 32 inches. Crated weight, 110 lbs.

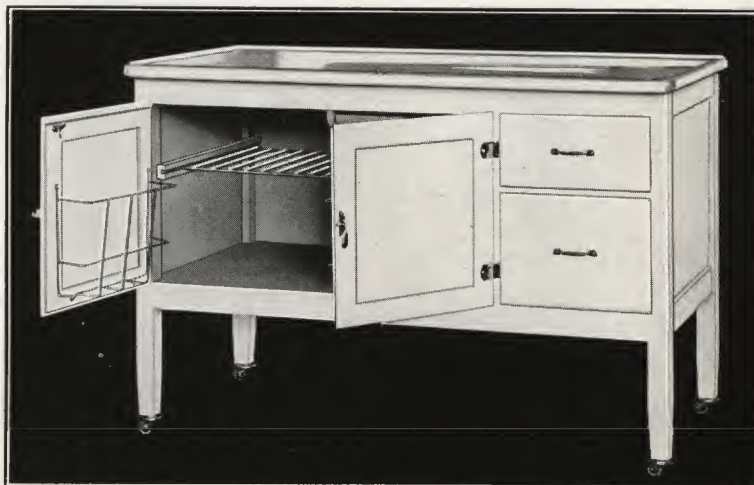


No. 93-TE

Finished "Satin" White, Light Gray, Light Green, Ivory, Light Blue, Yellow or Red Enamel. Back finished same as front and ends. Deep drawer, all metal with sliding lid. Base cupboard is equipped with metal sliding shelf and pan-rack. Banded bread-board. Nickel-plated trimmings and ant-proof casters. All white Porcelain Top, 40 inches by 25 inches. Height, 32 inches. Crated weight, 130 lbs.

No. 92-TE

Finished in "Satin" White, Light Gray, Light Green, Ivory, Light Blue, Yellow or Red Enamel. Back finished same as front and ends. Deep drawer, all metal with sliding lid. Base cupboard is equipped with metal sliding shelf and pan-rack. Banded bread-board. Nickel-plated trimmings, and ant-proof casters. All white Porcelain Top, 48 inches by 27 inches. Height, 32 inches. Crated weight, 135 lbs.





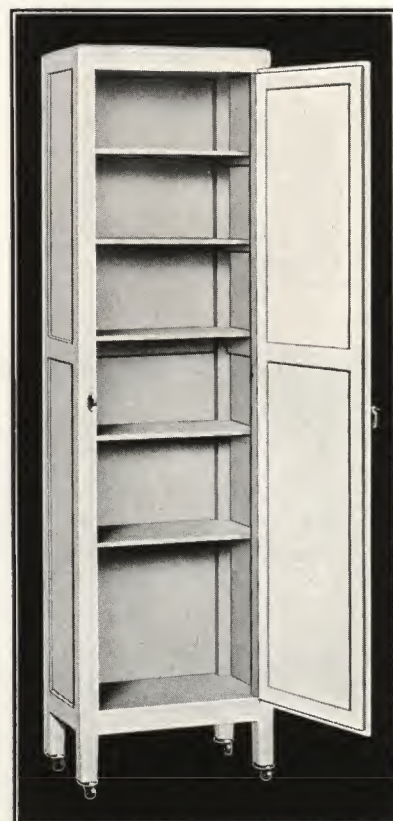
No. 605

Twenty Inches Wide

Finished in all enamel colors with upper door panel decorated to harmonize. Also supplied without decorations if plainly indicated on order. Equipped as illustrated. Full post construction. Door hinged left side unless ordered otherwise. Height, 71 inches. Width, 20 inches. Depth, 13 inches. Crated weight, 70 lbs. Same model in Golden Oak, with White Enamel interior is No. 615.

I-XL HAS been headquarters for Practical Utility Cabinets for a number of years. Several changes have been made for 1929 in endeavoring to cover majority of requirements with the fewest number of patterns. Here is a wide range of sizes—all good merchandise and splendid values. Special attention has been given to details such as rounding of edges, tapering all posts at the bottom, use of neatly designed hardware, etc. Finished in all of the popular "Satin" Enamel colors: White, Light Gray, Ivory, Light Green, Light Blue, Yellow, Red. Interiors finished same color as outside.

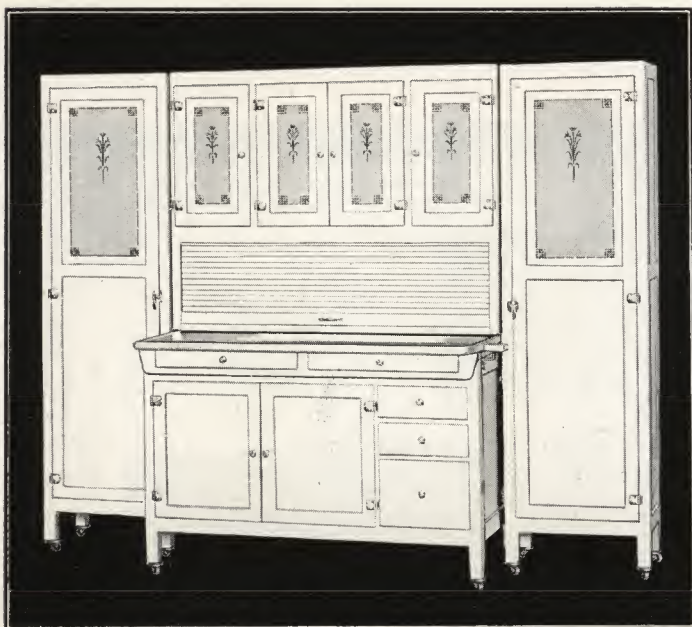
Models 605 and 610 are same height as our better Kitchen Cabinets, and are decorated to match. See them in Light Green Enamel on pages 16-17. May be had without decorations by plainly stating in order.



No. 610

Twenty Inches Wide

Completely equipped as shown, with five full depth shelves. All panels are three-ply. Back is set flush into the back posts. Neat nickel-plated hinges and catches. Ant-proof casters. Finished in all enamel colors, with harmonizing decorations on upper door panel. Door hinged on right side unless ordered otherwise. Height, 71 inches. Width, 20 inches. Depth, 13 inches. Crated weight, 80 lbs. Same Cabinet in Golden Oak is No. 620.



No. 605 Broom Cabinet and No. 610 Dish Cupboard may be used in group assemblies with majority of our Kitchen Cabinets as indicated to the left. This same group is better illustrated in colors on pages 16-17.

MODELS 635 and 640 are intended for the better class of trade wanting practical pieces of this kind at low prices but of high quality. While of box-type construction, they are well reinforced and made quite rigid with the locked corners tightly nailed and glued where the top and bottom front rails are set into the ends. Three-ply, one-piece hardwood panel is set in flush at the back. Top and bottom panels are also three-ply, the same as the door and end panels. Nickel-plated hinges and catches of neat design are used.

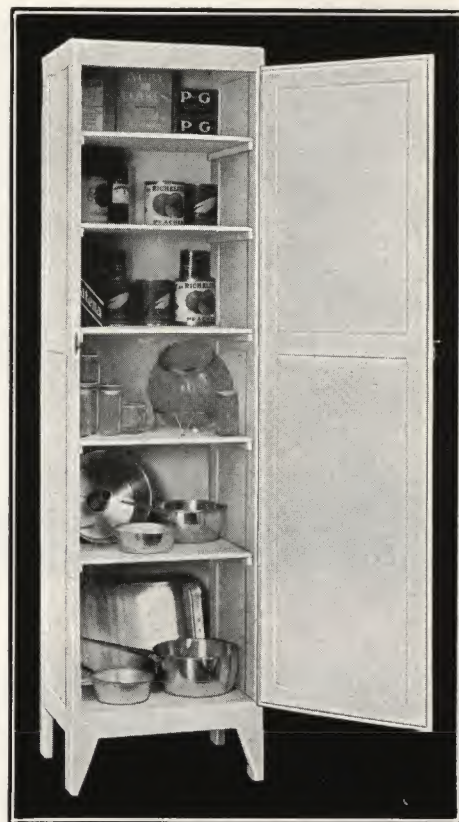


No. 635

Eighteen Inches Wide

The only interior equipment included consists of the two six-inch depth shelves, hooks and broom holder. All panels are three-ply and the back is set flush into the back posts. Neat nickel-plated hinges and catches. Finished in all enamel colors with neat stencil decoration to harmonize. Door hinged on left side unless ordered otherwise. Height, 67½ inches. Width, 18 inches. Depth, 14 inches. Crated weight, 65 lbs. Same cabinet in Golden Oak is No. 645.

Patterns 635 and 640, while not exactly matching decorations of Kitchen Cabinets 82E-92E, 83E-93E and 84E-94E, are of same height and will nicely harmonize in group assemblies.



No. 640

Eighteen Inches Wide

Finished in all enamel colors with neat stencil decoration in upper door panel. Also supplied without decoration if plainly indicated on order. Door hinged on right side unless ordered otherwise. Interior equipment includes only the five full depth shelves. Height, 67½ inches. Width, 18 inches. Depth, 14 inches. Crated weight, 75 lbs. Same Cabinet in Golden Oak is No. 650.



Group assembly to the right consists of two of our No. 635 and one No. 640. This gives a good idea as to how several of these units can be conveniently grouped when there is available space. They fit up close to each other and, as stated, doors may be hinged on either side.



No. 660

Thirty-six Inches Wide

An extraordinary amount of storage space is provided in this Cabinet and at a very low cost. Construction is quite substantial although box-type. Extra-well braced with the lock-corner construction of setting into the ends the top and bottom front cross rails and setting the three-ply back into the back posts, etc. Height, 44 inches. Width, 36 inches. Depth, 14 inches. Crated weight, 85 lbs.



THE models illustrated on these two pages are used mostly as separate units and are of convenient sizes. Nos. 625 and 630 are the same height as the majority of our Kitchen Cabinets, 71 inches, but are a little large to use in group assemblies and we do not decorate the door panels on these two numbers, in fact, the only two patterns here illustrated with panel decorations are the 655 and 660.



No. 625

Twenty-two and One-half Inches Wide

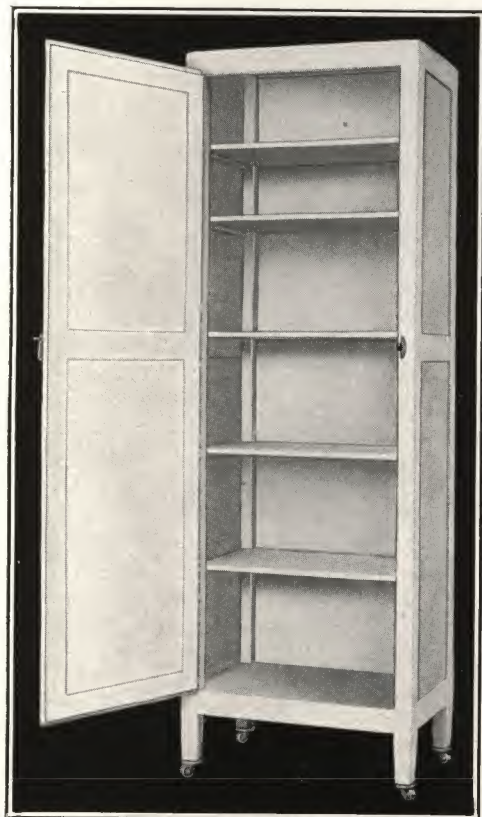
Practically the same as our old No. 525 which has always been popular with the trade. Some refinements have been added in the way of eliminating the projecting top and using the nicely rounded edges to match up with our best Kitchen Cabinet. Only two panels each are used in ends, and doors and backs are now one-piece. All of these panels are three-ply laminated construction. Interior equipment includes four six-inch depth shelves, door basket, hooks, and broom holder. Height, 71 inches. Width, 22½ inches. Depth, 16 inches. Crated weight, 90 lbs.

No. 570

Thirty Inches Wide

May be used in the kitchen, bathroom and many other places where maximum amount of storage space is required. This is a very handy piece indeed. Full post construction with all legs tapered at the bottom. Nickel-plated trimmings, ant-proof casters, etc. Height, 70 inches. Width, 30 inches. Depth, 16 inches. Crated weight, 160 lbs.

NEVER before have we offered so many good selling numbers of Utility Cabinets. Previously some few wider numbers were made but sales volume did not warrant our retaining in the line. Our 1929 models are already proving good sellers and we do not hesitate recommending that dealers carry a good assortment of these different sizes. High grade construction with well-glued joints. High quality "Satin" Enamel finish, trimmed with neatly designed hinges and other nickel-plated hardware.



No. 630

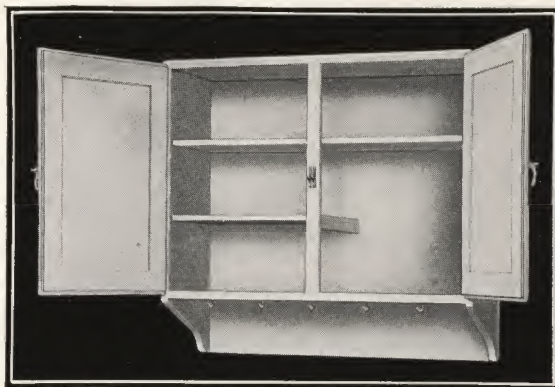
*Twenty-two and One-half
Inches Wide*

Successor to our old No. 530. Perhaps the largest selling, high-grade Utility Cabinet that has ever been on the market. General appearance has been improved by reducing the number of panels in the ends and doors, elimination of the projecting top and substitution of the one-piece, three-ply back which is set into the back posts flush. Ant-proof casters. Nickel-plated trimmings. Height, 71 inches. Depth, 16 inches. Width, 22½ inches. Crated weight, 95 lbs.

No. 655

Eighteen Inches Wide

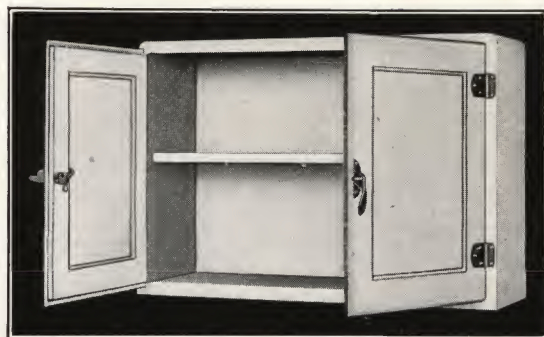
We call this a Bathroom Cabinet, but there are many other places where it can be used to advantage. The price is very low indeed for such a well-made cabinet. Sales possibilities are almost unlimited. Many dealers prefer stocking this in all of our popular enamel finishes. Interiors are the same color as the exteriors. Neat stencil decoration on door the same as on No. 660. Height, 44 inches. Width, 18 inches. Depth, 14 inches. Crated weight, 50 lbs.



No. 54-E

Twenty-eight Inches Wide

Finished in all colors of enamel with interior to match the exterior. Hooks are attached to the bottom shelf. Complete as illustrated. Height, including 6-inch lower back board, 30 inches. Width, 28 inches. Depth, 9 inches. Crated weight, 65 lbs.



No. 520

Twenty-four Inches Wide

Supplied in all enamel finishes with interior same color as exterior. Nickel-plated trimmings. Complete as illustrated. Shipped one to a carton about 20 lbs. Height, 16 inches. Width, 24 inches. Depth, 7 inches.





